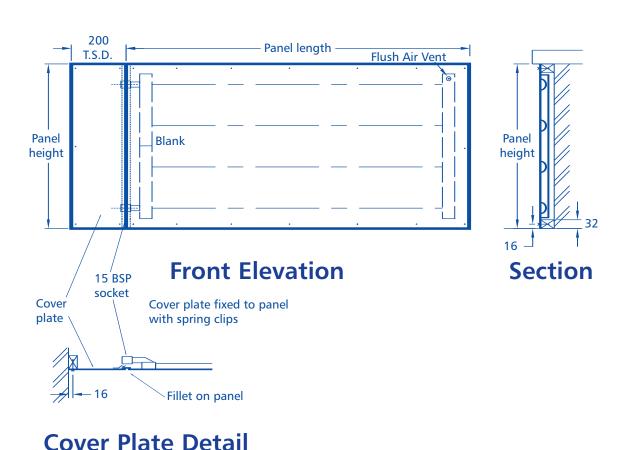


Solray Wall Panel 4GW1C:S

4 Guillotined Edges, 1 Cover Plate

Wall Mounted, Steel Faceplate

Data Sheet 6-1



NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 300mm centres for fixing with No.7 countersunk wood screws. Connections are 15mm, 20mm or 25mm BSP sockets.

All edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.

Panel mass is approximately 40 kg/m².

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Solray Wall Panel 4RW1C:S

4 Returned Edges, 1 Cover Plate

Wall Mounted, Steel Faceplate Data Sheet 6-10 **Panel** depth **-200** -Panel length Flush Air Vent **Panel Panel Blank** height height Secti **Front Elevation 15 BSP** Cover socket plate Cover plate fixed to panel with spring clips Fillet on panel **Cover Plate Detail NOTES** All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets.

All edges returned.

Mitred corners can be rounded bull nose if required.

Panels tested to 700 kPa at works.

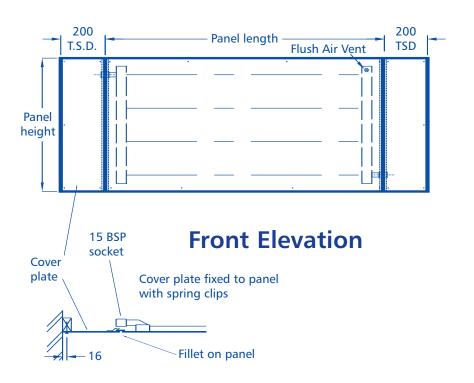


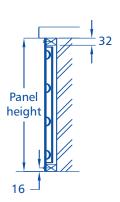
Solray Wall Panel 4GW2C:S

4 Guillotined Edges, 2 Cover Plates

Wall Mounted, Steel Faceplate

Data Sheet 6-2





Section

Cover Plate Detail

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 300mm centres for fixing with No.7 countersunk wood screws. Connections are 15mm, 20mm or 25mm BSP sockets.

All edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.



Solray Wall Panel 1RW1C:S

1 Returned Edge, 1 Cover Plate

Wall Mounted, Steel Faceplate Data Sheet 6-3 **Panel** depth 200 Panel length T.S.D. Flush Air Vent 25 Panel **Panel** Blank height height Centre support bracket Front Elevation Section Cover Fillet on panel plate Cover plate fixed to panel with M4 countersunk set screws

Cover Plate Detail

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge & 300mm centres along guillotined edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets.

Top edge returned; other edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.



Solray Wall Panel 1RW2C:S

1Returned Edge, 2 Cover Plates

Wall Mounted, Steel Faceplate **Data Sheet 6-4** Panel depth 200 200 Panel length T.S.D. **TSD** Flush Air Vent 25 **Panel Panel** height height **Section Front Elevation 15 BSP** Cover socket plate Cover plate fixed to panel with M4 countersunk set screws Fillet on panel

Cover Plate Detail

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge & 300mm centres along guillotined edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets.

Top edge returned; other edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.



Solray Wall Panel 2RW1C:S

2 Returned Edges, 1 Cover Plate

Wall Mounted, Steel Faceplate **Data Sheet 6-5 Panel** depth 200 Panel length T.S.D. Flush Air Vent 25 **Panel Blank Panel** height height Cover plate fixed to panel with M4 countersunk set screws **Front Elevation** Section **15 BSP** Cover socket plate Fillet on panel

Cover Plate Detail

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets.

Top and bottom edges returned; side edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.

Panel mass is approximately 40kg/m².

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Solray Wall Panel 2RW2C:S

2 Returned Edges, 2 Cover Plates

Wall Mounted, Steel Faceplate Data Sheet 6-6 Panel depth 200 Panel length T.S.D. Flush Air Vent **TSD Panel Panel** height height **Front Elevation** Section Cover Fillet on panel plate Cover plate fixed to panel with M4 countersunk set screws Cover Plate Detail

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets.

Top and bottom edges returned; side edges guillotined.

Cover plate manufactured to site dimensions (TSD) after panels are fixed.

Panels tested to 700 kPa at works.



Solray Wall Panel 2RAW1C:S

Panels drilled at approximately 600mm centres along bottom

Cover plate manufactured to site dimensions (TSD) after panel is fixed.

edge for fixing with No.7 countersunk wood screws. Connections are 15mm, 20mm or 25mm BSP sockets.

Panels tested to 700 kPa at works. Panel mass is approximately 40kg/m².

2 Returned Edges, 1 Cover Plate

Wall Angled Panel, Steel Faceplate Data Sheet 6-7 200 Panel length TSD Flush Air Vent EB ΕI **Panel Blank** height **Front Elevation** Cover 15 BSP plate socket Dummy top Cover plate fixed to panel with M4 countersunk screws Fillet on panel Support strap **Panel** height **Cover Plate Detail NOTES** All panels are constructed from 2mm mild steel. separate Panels finished in a primer for final painting on site by others bottom with the first coat being applied prior to installation, or in a support factory applied textured powdercoat to any standard colour. Timber grounds by others. Panels insulated with 50mm glass **Section** fibre class 'o' backed mattress. Panels to be complete with angle cleats along top edge at approximately 600mm centres for fixing with straps.

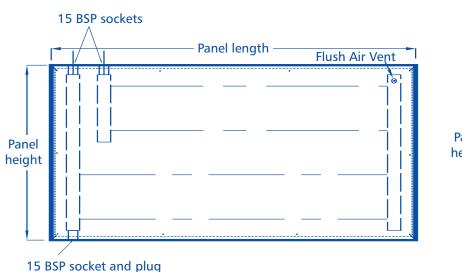


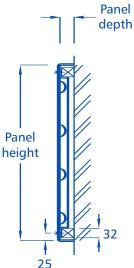
Solray Wall Panel 4RWST:S

4 Returned Edges

Wall Mounted, Steel Faceplate

Data Sheet 6-8





Front Elevation

Section

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets level with panel edge.

All edges returned.

Mitred joints between rolled edges can be rounded bull nose if required.

Timber grounds notched at headers.

Panels tested to 700 kPa at works.

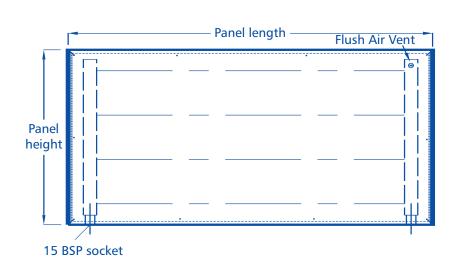


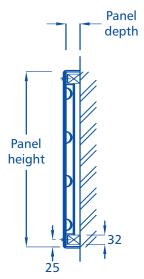
Wall Panel 4RWOB:S

4 Returned Edges

Wall Mounted

Data Sheet 6-9





Front Elevation

Section

NOTES

All panels are constructed from 2mm mild steel.

Panels finished in a primer for final painting on site by others with the first coat being applied prior to installation, or in a factory applied textured powdercoat to any standard colour. Timber grounds by others.

Panels insulated with 50mm glass fibre class 'o' backed mattress.

Panels drilled at approximately 600mm centres along returned edge for fixing with No.7 countersunk wood screws.

Connections are 15mm, 20mm or 25mm BSP sockets level with panel edge.

All edges returned.

Mitred joints between rolled edges can be rounded bull nose if required.

Panels tested to 700 kPa at works.